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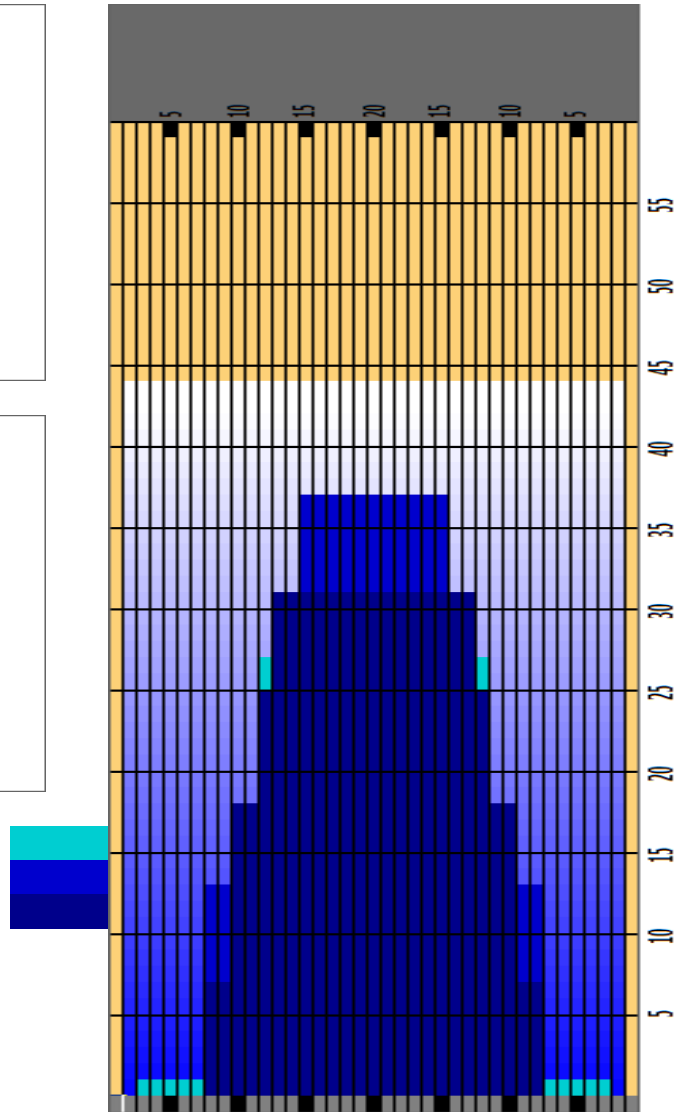


Oil Pattern Distance	44	Reverse Brush Drop	44	Oil Per Board	50 ul
Forward Oil Total	13.5 mL	Reverse Oil Total	7.65 mL	Volume Oil Total	21.15 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3500
2	8L	8R	2	18	A	50	1.9	7.0	5.1	2500
3	10L	10R	2	18	A	42	7.0	12.1	5.1	2100
4	10L	10R	2	22	A	42	12.1	18.3	6.2	2100
5	12L	12R	2	22	A	34	18.3	24.5	6.2	1700
6	12L	12R	1	22	A	17	24.5	27.6	3.1	850
7	13L	13R	1	26	A	15	27.6	31.2	3.6	750
8	2L	2R	0	30	A	0	31.2	44.0	12.8	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	44.0	37.0	-7.0	0
2	15L	15R	2	22	B	22	37.0	30.8	-6.2	1100
3	13L	13R	2	22	B	30	30.8	24.6	-6.2	1500
4	12L	12R	2	22	B	34	24.6	18.4	-6.2	1700
5	10L	10R	2	18	B	42	18.4	13.3	-5.1	2100
6	8L	8R	1	18	B	25	13.3	10.8	-2.5	1250
7	7L	7R	0	14	B	0	10.8	7.0	-3.8	0
8	2L	2R	0	14	B	0	7.0	0.0	-7.0	0

Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	10.5	2.19	1.04	1.04	2.19	10.5

