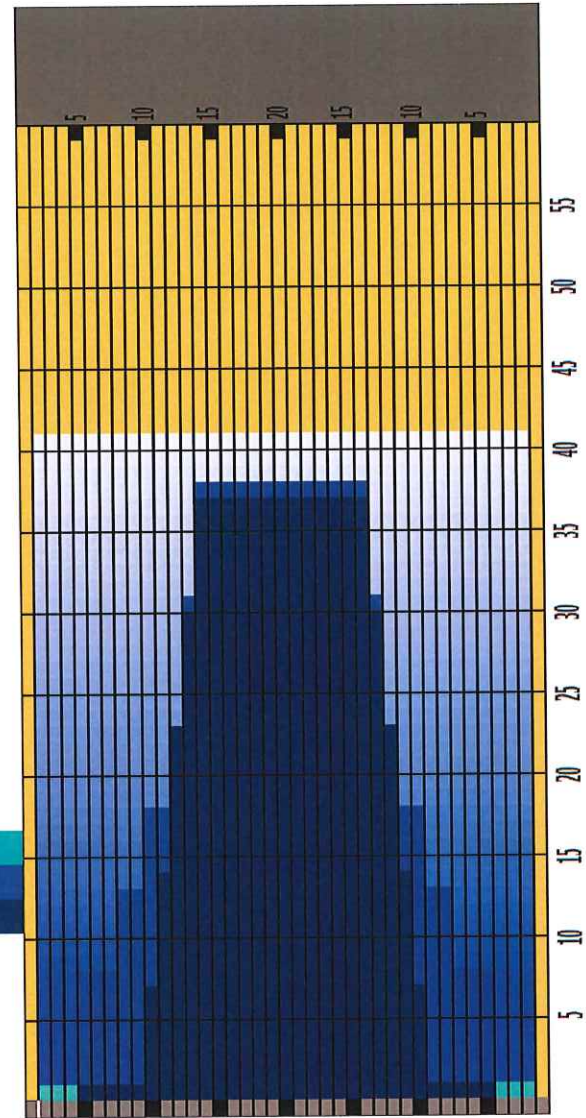


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	26.2 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	10L	10R	2	18	A	42	1.9	7.0	5.1	2100
3	11L	11R	3	18	A	57	7.0	14.6	7.6	2850
4	12L	12R	3	22	A	51	14.6	23.9	9.3	2550
5	13L	13R	2	22	A	30	23.9	30.1	6.2	1500
6	14L	14R	2	26	A	26	30.1	37.4	7.3	1300
7	2L	2R	0	30	A	0	37.4	41.0	3.6	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	41.0	38.0	-3.0	0
2	14L	14R	2	26	B	26	38.0	30.7	-7.3	1300
3	13L	13R	2	26	B	30	30.7	23.4	-7.3	1500
4	12L	12R	2	18	B	34	23.4	18.3	-5.1	1700
5	10L	10R	2	18	B	42	18.3	13.2	-5.1	2100
6	8L	8R	2	18	B	50	13.2	8.1	-5.1	2500
7	5L	5R	2	18	B	62	8.1	3.0	-5.1	3100
8	2L	2R	0	14	B	0	3.0	0.0	-3.0	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	8.13	2.45	1.03	1.03	2.45	8.13

