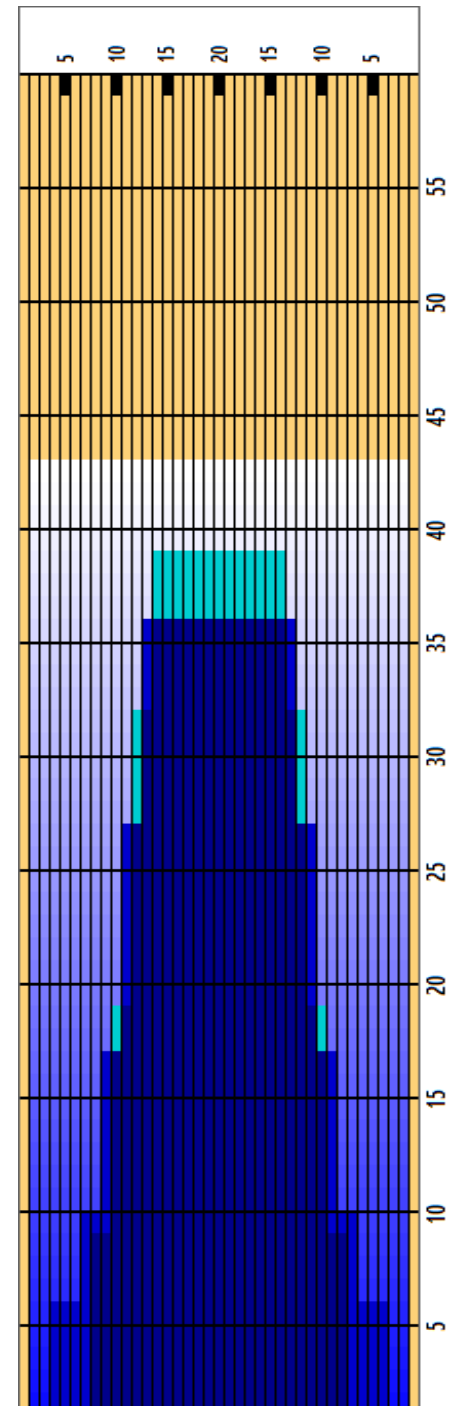


Oil Pattern Distance	43	Reverse Brush Drop	42	Oil Per Board	45 ul
Forward Oil Total	14.355 mL	Reverse Oil Total	13.095 mL	Volume Oil Total	27.45 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	14	66	0.0	1.9	1.9	2970
2	8L	8R	3	18	75	1.9	9.5	7.6	3375
3	10L	10R	4	18	84	9.5	19.7	10.2	3780
4	12L	12R	4	22	68	19.7	32.1	12.4	3060
5	14L	14R	2	26	26	32.1	39.4	7.3	1170
6	2L	2R	0	10	0	39.4	43.0	3.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	43.0	36.0	-7.0	0
2	13L	13R	3	22	45	36.0	26.7	-9.3	2025
3	11L	11R	3	22	57	26.7	17.4	-9.3	2565
4	9L	9R	3	18	69	17.4	9.8	-7.6	3105
5	7L	7R	2	14	54	9.8	5.9	-3.9	2430
6	4L	4R	2	10	66	5.9	3.1	-2.8	2970
7	2L	2R	0	10	0	3.1	0.0	-3.1	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7.78	1.77	1.01	1.01	1.77	7.78

