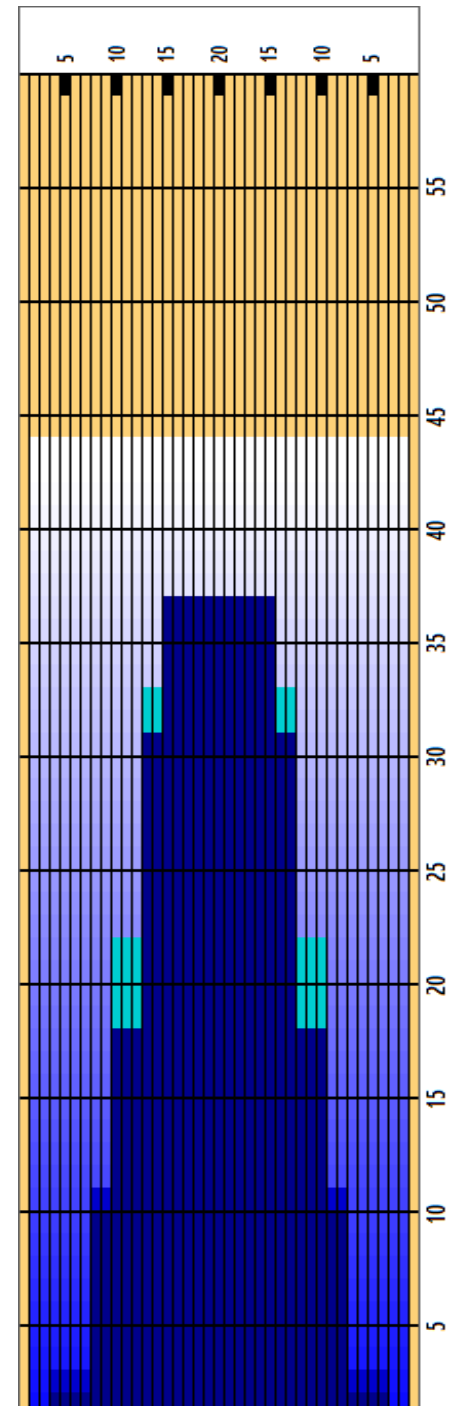


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	11.24 mL	Reverse Oil Total	10.12 mL	Volume Oil Total	21.36 mL
Tank Configuration	Only A	Tank A Conditioner	ICE	Tank B Conditioner	FIRE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	4L	4R	2	18	66	0.0	2.5	2.5	2640
2	8L	8R	3	18	75	2.5	10.1	7.6	3000
3	10L	10R	4	22	84	10.1	22.5	12.4	3360
4	13L	13R	3	26	45	22.5	33.5	11.0	1800
5	15L	15R	1	26	11	33.5	37.1	3.6	440
6	2L	2R	0	10	0	37.1	44.0	6.9	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	44.0	37.0	-7.0	0
2	15L	15R	2	22	22	37.0	30.8	-6.2	880
3	13L	13R	4	22	60	30.8	18.4	-12.4	2400
4	10L	10R	3	18	63	18.4	10.8	-7.6	2520
5	8L	8R	3	18	75	10.8	3.2	-7.6	3000
6	4L	4R	1	10	33	3.2	1.8	-1.4	1320
7	2L	2R	0	10	0	1.8	0.0	-1.8	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10.83	1.97	1.05	1.05	1.97	10.83

