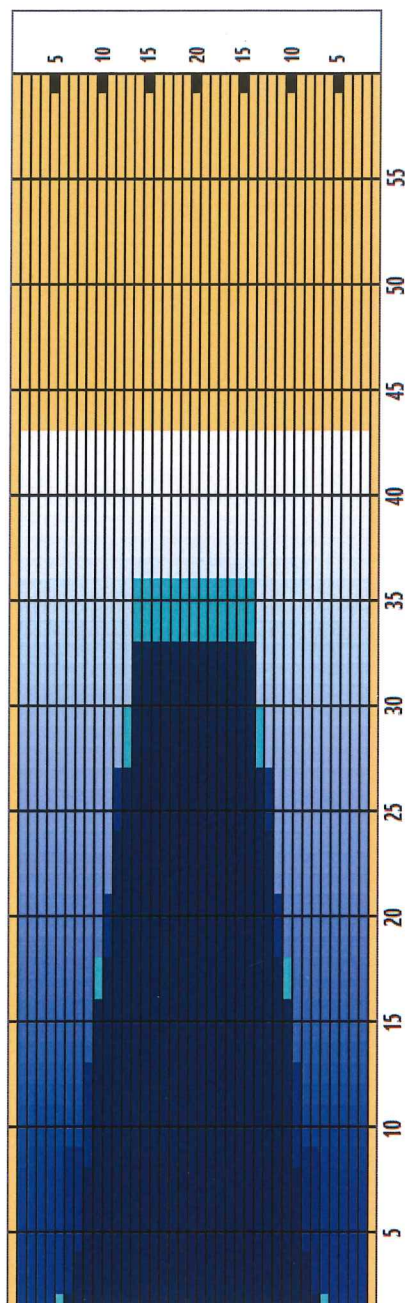


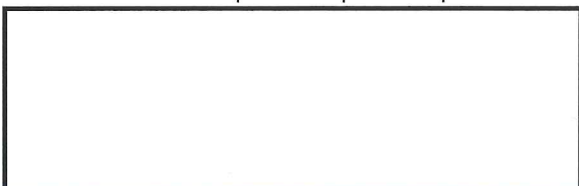
Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	13.76 mL	Reverse Oil Total	7.68 mL	Volume Oil Total	21.44 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	10	70	0.0	1.4	1.4	2800
2	6L	6R	1	10	29	1.4	2.8	1.4	1160
3	8L	8R	1	10	25	2.8	4.2	1.4	1000
4	9L	9R	2	14	46	4.2	8.1	3.9	1840
5	10L	10R	4	18	84	8.1	18.3	10.2	3360
6	12L	12R	2	22	34	18.3	24.5	6.2	1360
7	13L	13R	2	22	30	24.5	30.7	6.2	1200
8	14L	14R	2	22	26	30.7	36.9	6.2	1040
9	2L	2R	0	10	0	36.9	43.0	6.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	0	43.0	33.0	-10.0	0
2	14L	14R	2	22	26	33.0	26.8	-6.2	1040
3	12L	12R	2	22	34	26.8	20.6	-6.2	1360
4	11L	11R	2	18	38	20.6	15.5	-5.1	1520
5	10L	10R	1	18	21	15.5	13.0	-2.5	840
6	9L	9R	2	14	46	13.0	9.1	-3.9	1840
7	7L	7R	1	14	27	9.1	7.2	-1.9	1080
8	2L	2R	0	10	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	10	2.03	1.03	1.03	2.03	10

